## **Certificate of Analysis**



## **Product Identification**

**Chemical Structure** 

Catalog numberHB0554Compound nameRo 25-6981

Chemical name  $(\alpha R, \beta S)-\alpha-(4-Hydroxyphenyl)-\beta-methyl-4-(phenylmethyl)-1-$ 

piperidinepropanol maleate

Batch number E0466-4-4

**Batch molecular formula**  $C_{22}H_{29}NO_2.C_4H_4O_4.0.5H_2O$ 

Batch molecular weight 464.56

HO OH C<sub>4</sub>H<sub>4</sub>O<sub>4</sub>

QC Result QC requirement Method Reverse Phase HPLC shows >98% purity Meets specification: 98.7 % NMR 1H NMR in DMSO at 400 MHz consistent with Meets specification Electrospray positive analysis consistent with structure **Mass Spectrum** Meets specification Microanalysis Elemental analysis is within 0.4% for the batch Meets specification molecular formula **Optical rotation** Compound shows a specific rotation at 589nm ( $[\alpha]D$ ) Meets specification: [a]D = 17.9° (c=4.7, in MeOH in MeOH between 12° and 20° TLC TLC analysis in 1:9:90  $\mathrm{NEt}_3\mathrm{:MeOH:DCM}$  shows one Meets specification: R<sub>f</sub>=0.35 spot under uv Physical appearance White to Off-White solid Meets specification: White Solid Soluble in DMSO (100 mM) and in water (10 mM, Solubility Meets specification

**Biological validation** 

gentle warming)

Produced by Huw Davies

Steve Roome

Passed by

Signature

Signature

Date 09-08-16